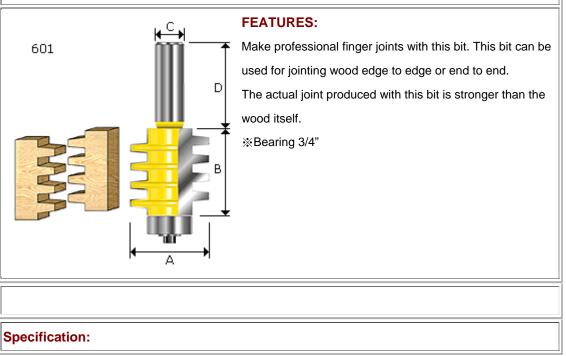
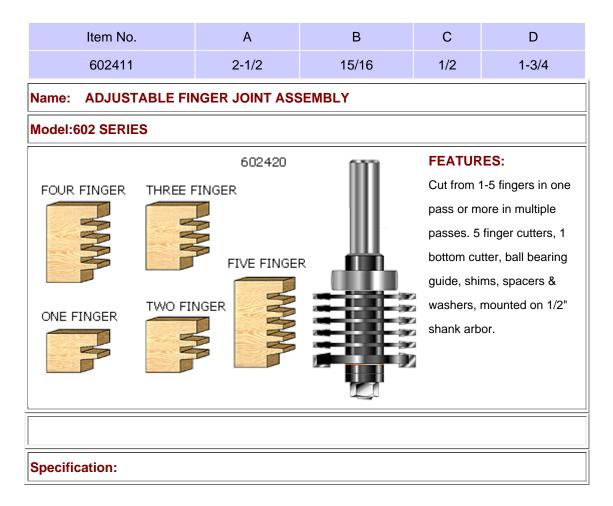
Name: ECONOMY FINGER JOINT BIT

Model:601 SERIES



| Item No. | А | В | С | D | | | |
|-------------------------|-------|---------------|-----------------|--|--|--|--|
| 601411 | 1-3/8 | 1-1/2 | 1/2 | 1-1/2 | | | |
| Name: FINGER JOINT BITS | | | | | | | |
| Model:602 SERIES | | | | | | | |
| 602411 | | ▲ Make this b | it. This bit ca | I finger joints with n be used for e to edge or end to | | | |
| Specification: | | | | | | | |

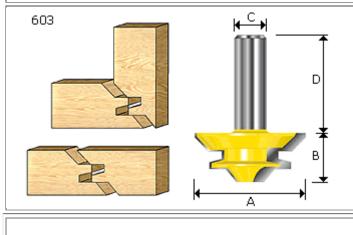


| ltem No. | CUTTING LENGTH | SHANK | SHANK LENGTH | BEARING |
|-------------|-------------------|---------------------|--|---------|
| 602420 | 1-37/64 | 1/2 | 1-1/2 | 28mm |
| | | | | |
| ltem No. | Sequence No. | Item | Speification | Q'ty |
| 602421 | 1 | ARBOR WITH NUT | SHANK SIZE AS REQUIREMENT SPINDLE OD 8mm | 1 |
| 602422 | 2 | BALL BEARING | 28mm OD x 8mm ID x 9mm T | 1 |
| 602423 | 3 | FINGER SLOT-CUTTER | 40mm OD. 8mm BORE 1.8-3.3 mm KERF | 5 |
| 602424 | 4 | ABUTTING-EDGECUTTER | 39.6mm OD. 8mm BORE 5.0-6.5 mm KERF | 1 |
| 602425 | 5 | 3.40mm SPACER | 16mm OD x 8mm ID x 3.4 mm T | 7 |

| 602426 | 6 | 0.10mm SHIM | 12.5mm OD x 8mm ID x 0.10 mm T | 5 |
|--------|---|---------------|-----------------------------------|---|
| 602427 | 7 | 0.05mm SHIM | 12.5mm OD x 8mm ID x 0.05 mm T | 5 |
| 602428 | 8 | 1.50mm SPACER | 16mm OD x 8mm ID x 1.50 mm T | 1 |

Name: 45° LOCK MITRE BITS

Model:603 SERIES

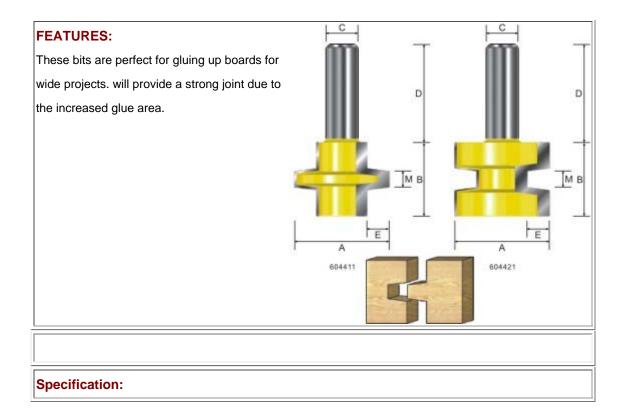


FEATURES:

Lock miter gives strong mechanical joint and increased gluing surface. Set cutter height in router table so that inter-lock is centered to your stock.

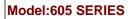
| Specific | ation: |
|----------|--------|
|----------|--------|

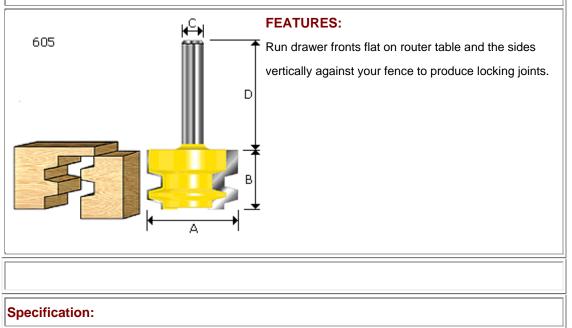
| Model:604 SERIES | | | | | | |
|------------------|--------------------|-------|--------|-----|-------|--|
| Name: | GLUE JOINT BIT SET | | | | | |
| | 603441 | 3-1/2 | 1-1/2 | 1/2 | 2 | |
| | 603431 | 2-3/4 | 1-1/16 | 1/2 | 1-3/4 | |
| | 603421 | 1-3/4 | 3/4 | 1/2 | 1-1/2 | |
| | 603011 | 1-1/2 | 1/2 | 1/4 | 1-1/4 | |
| | Item No. | А | В | С | D | |



| Item No. | А | В | С | D | Е | М |
|----------|-------|-------|-----|-------|------|-----|
| 604411 | 1-1/2 | 1-1/8 | 1/2 | 1-1/2 | 5/16 | 1/4 |
| 604421 | 1-1/2 | 1-1/8 | 1/2 | 1-1/2 | 5/16 | 1/4 |







| Item No. | А | В | С | D | | |
|---|--------------------|-----|-----|-------|--|--|
| 605011 | 1-1/16 | 3/4 | 1/4 | 1-1/4 | | |
| 605411 | 1-1/16 | 3/4 | 1/2 | 1-1/2 | | |
| Name: TONGUE & GROO | VE BITS (STRAIGHT) | · | · | | | |
| Model:606 SERIES | | | | | | |
| 606 FEATURES: Stronger than dowels and biscuits. Use these bits for edge-joining panels, table tops or any other glue-up project. | | | | | | |
| | | | | | | |
| Specification: | | | | | | |

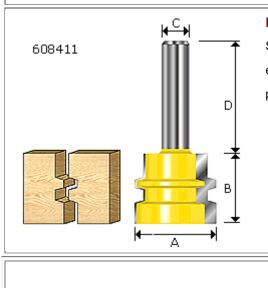
| Item No. 606011 606411 Name: TONGUE & GROOV | A 1-3/16 1-5/8 E BITS (WEDGE) | B 1 1 | C 1/4 1/2 | D 1-1/4 2 |
|--|--|-------------|-----------------|---|
| Model:607 SERIES | | | | |
| | edge-joining project. | an dowe | | . Use these bits for any other glue-up |

| Specification: | |
|----------------|--|

| Item No. | А | В | С | D |
|----------|--------|----|-----|-------|
| 607011 | 1-3/16 | 1 | 1/4 | 1-1/4 |
| 607411 | 1-5/8 | 11 | 1/2 | 2 |

Name: TONGUE & GROOVE BITS (WEDGE)

Model:608 SERIES

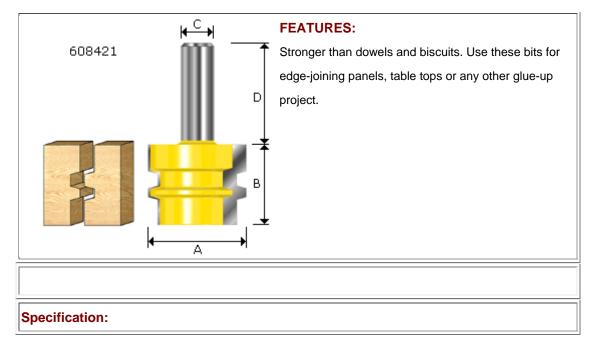


FEATURES:

Stronger than dowels and biscuits. Use these bits for edge-joining panels, table tops or any other glue-up project.

Specification:

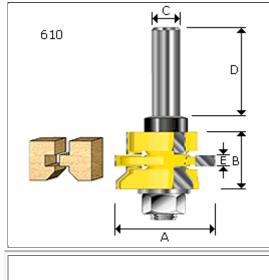
| | Item No. | А | В | С | D | | |
|------------------|------------------------------------|-------|--------|-----|-------|--|--|
| | 608411 | 1-1/2 | 1-3/16 | 1/2 | 1-1/2 | | |
| Name: | Name: TONGUE & GROOVE BITS (WEDGE) | | | | | | |
| Model:608 SERIES | | | | | | | |



| Item No. | A | В | С | D | | |
|-------------------|--------------|----------------------|---------------|-------------------|--|--|
| 608421 | 1-1/2 | 1-3/16 | 1/2 | 1-1/2 | | |
| Name: ECONOMY TON | GUE & GROOVE | ASSEMBLY | | | | |
| Model:609 SERIES | | | | | | |
| | k⊂ k→ | FEATURES: | | | | |
| 609 | m | Oversized cutters | cut both the | tonque and groove | | |
| | | for 3/4" stock clear | nly. No need | for a fence! Ball | | |
| | | D bearing guides let | you follow th | e material. | | |
| | | ₩Bearing 22mm | | | | |
| | | | | | | |
| | | | | | | |
| Specification: | | | | | | |

| Name: REVERSIBLE GLUE JOINT ASSEMBLY | | | | | | | |
|--------------------------------------|-----|-----|-----|-------|--|--|--|
| 609411 | 3/8 | 1/4 | 1/2 | 1-1/2 | | | |
| 609011 | 3/8 | 1/4 | 1/4 | 1-1/4 | | | |
| Item No. | А | В | С | D | | | |

Model:610 SERIES



FEATURES:

This single cutter set makes the grooved edge. Simply replace the middle cutter ("B") with the bushing supplied to make the tongue edge. Great for select grade cabinet lining materials, panelling, etc. Suitable for 1/2" to 3/4" timber. Supplied in 1/2" shank. Cutters are 3-wing with 2mm thick tungsten tips.

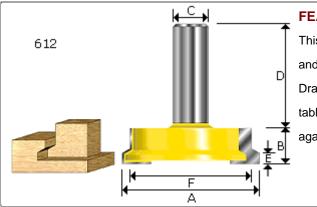
Specification:

| | | | | 1 | | | | |
|--|--------------|-----|-----|-------|------|--|--|--|
| Item No. | А | В | С | D | E | | | |
| 610411 | 1-25/32 | 3/4 | 1/2 | 1-1/2 | 3/16 | | | |
| Name: "V" TONGUE | & GROOVE SET | | | | | | | |
| Model:611 SERIES | | | | | | | | |
| 611421 & 611411 Image: Constraint of the set of the s | | | | | | | | |
| Specification: | | | | | | | | |

| *Bearing 5/8" | | | | |
|---------------|-------|---|-----|-------|
| Item No. | А | В | С | D |
| 611421 | 2 | 1 | 1/2 | 1-1/2 |
| 611411 | 1-3/8 | 1 | 1/2 | 1-1/2 |

Name: DRAWER LOCK BITS

Model:612 SERIES



FEATURES:

This bit will form a strong joint between the sides and front of a drawer.

Drawer fronts are formed horizontally, flat on table surface. Drawer sides are formed vertically against the fence of the table.

Specification:

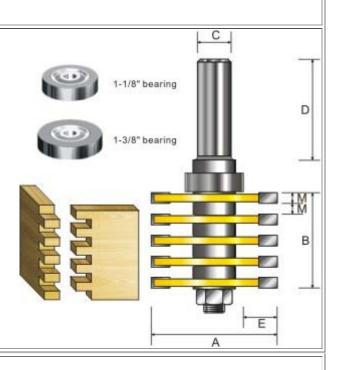
| Item No. | А | В | С | D | E | F |
|----------|---|-----|-----|-------|------|-------|
| 612011 | 1 | 1/2 | 1/4 | 1-1/4 | 5/32 | 3/4 |
| 612411 | 1 | 1/2 | 1/2 | 1-1/2 | 5/32 | 3/4 |
| 612421 | 2 | 1/2 | 1/2 | 1-1/2 | 5/32 | 1-3/4 |

Name: ADJUSTABLE FINGER JOINT ASSEMBLY

Model:602420

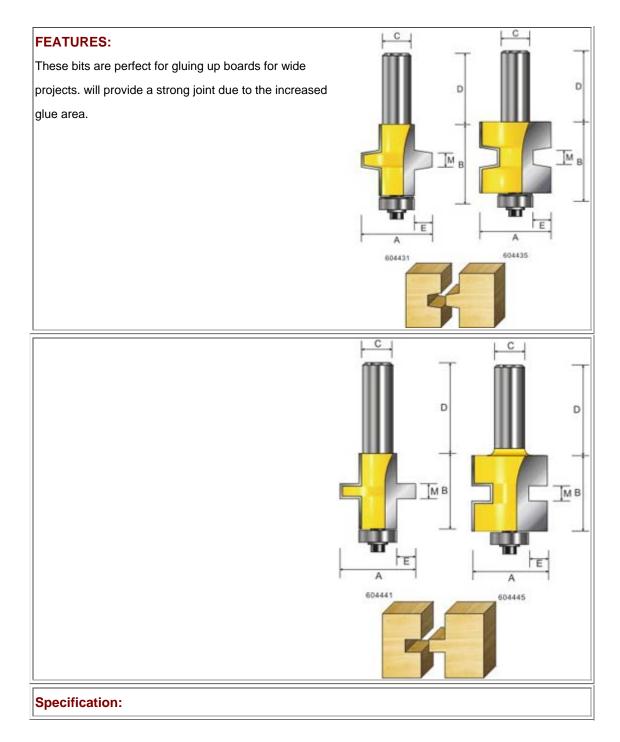
FEATURES:

Cut from 1-5 fingers in one pass or more in multiple passes. 5 finger cutters, 1 bottom cutter, ball bearing guide, shims, spacers & washers, mounted on 1/2" shank arbor.

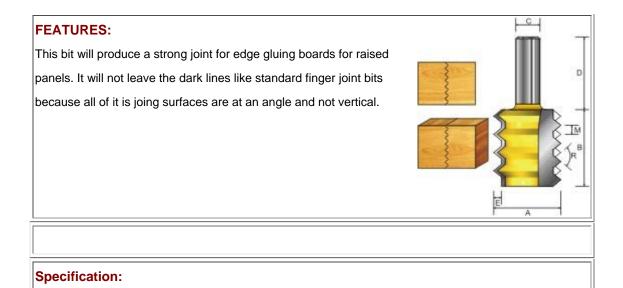


Specification:

| ltem No. | A | В | С | D | E | М | Bearing | |
|-------------|--------------------------|-----------------------|--|------|----------------|------|--------------------|--|
| 602430 | 1-7/8 | 1-3/8 | 1/2 | | 1/2 3/8 1/4 | 5/32 | 7/8 1-1/8 1-3/8 | |
| | | | | | | | | |
| Item No. | | Item | Specification | Q'ty | | | | |
| 602431 | 1 | Arbor with nut | Shank size as requirement spindle OD 8mm | 1 | | | | |
| 602432 | 2 | Ball bearing | 22mm OD x 8mm ID x 7mm T | 1 | | | | |
| 602433 | 3 | Ball bearing | 28.5mm OD x 8mm ID x 7mm T | 1 | | | | |
| 602434 | 4 | Ball bearing | 34.92mm OD x 8mm ID x 7mm T | 1 | | | | |
| 602435 | 5 | Finger slot-cutter | 47.6mm OD x 8mm Bore 4mm KERF | 5 | | | | |
| 602436 | 6 | 5.10mm spacer | 16mm OD x 8mm ID x 5.1mmT | 4 | | | | |
| 602437 | 7 | 0.05mm shim | 12.5mm OD x 8mm ID x 0.05mmT | 8 | | | | |
| 602438 | 8 | 1.0mm spacer | 16mm OD x 8mm ID x 1.0mmT | 2 | | | | |
| Name: | Name: GLUE JOINT BIT SET | | | | | | | |
| Model:6 | 04 SE | RIES | | | | | | |

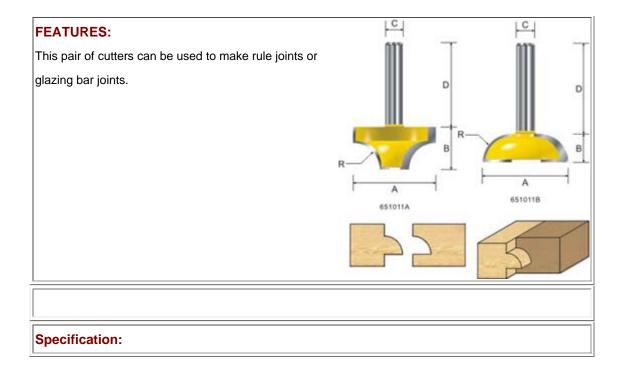


| Item No. | А | В | С | D | Е | М | Bearing |
|---------------------------------|-------|-------|-----|-------|------|-----|---------|
| 604431 | 1-1/4 | 1-1/4 | 1/2 | 1-1/2 | 5/16 | 1/4 | 5/8 |
| 604435 | 1-1/4 | 1-1/4 | 1/2 | 1-1/2 | 5/16 | 1/4 | 5/8 |
| 604441 | 1-1/4 | 1-1/4 | 1/2 | 1-1/2 | 5/16 | 1/4 | 5/8 |
| 604445 | 1-1/4 | 1-1/4 | 1/2 | 1-1/2 | 5/16 | 1/4 | 5/8 |
| Name: RAISED PANEL V JOINT BITS | | | | | | | |
| Model:613 SERIES | | | | | | | |



Item No. А В С D Е Μ R 613411 1-3/8 1-37/64 1/2 1-1/2 5/32 3/16 80° Name: WAVY JOINT BITS Model:614 SERIES C FEATURES: Waves formed in material accommodate more surface glue, creating a solid joint. Specially formulated carbide is ideal for fabricating solid D surface materials. IM R Е A **Specification:**

| Item No. | А | В | С | D | Е | М | | |
|-----------------------------------|------------------|---|-----|-------|-------|-----|--|--|
| 614411 | 4411 5/8 1-13/16 | | 1/2 | 1-1/2 | 37/64 | 1/8 | | |
| Name: GLAZING BAR OVOLO JOINT SET | | | | | | | | |
| Model:651 SERIES | | | | | | | | |



| Item No. | А | В | С | D | R |
|----------|--------|-----|-----|-------|-----|
| 651011A | 1-3/16 | 5/8 | 1/4 | 1-1/4 | 3/8 |
| 651011B | 1-3/16 | 3/8 | 1/4 | 1-1/4 | 3/8 |